# Algorithms for 3D Printing and Other Manufacturing Processes 

## Digital Model Simplification

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## Outline

- Background
- Minimal nested polygons
- Approximation of convex polytopes
- The Douglas-Peuker algorithm
- Progressive mesh decimation

Background

## Basics

- Polyhedral (polygonal) models
- Simplification/approximation: produce a model with fewer vertices, edges, and faces
- Preserve some user-defined quality criteria
- Flavors:
- Given a fixed number of allowable features, produce the best approximation within this bound
- Produce the minimal model (feature-\# wise) preserving the quality criteria


## Distance measures of approximation quality

- Symmetric difference
- Hausdorff distance

$$
d_{\mathrm{H}}(X, Y)=\max \left\{\sup _{x \in X} \inf _{y \in Y} d(x, y), \sup _{y \in Y} \inf _{x \in X} d(x, y)\right\}
$$

- Fréchet distance, between curves (boundaries)


Components of the calculation of the $\square$ Hausdorff distance between the green line $X$ and the blue line $Y$.

Minimal nested polygons

## The problem

Given two convex polygons $P$ and $Q$ such that $Q$ is contained in $P$, determine a minimum-vertex polygon $K$ that contains $Q$ and is contained in P
$|P|+|Q|=n$


## Terminology

- Given $P$ and $Q$, a nested polygon between $P$ and $Q$ is contained in $P$ and contains $Q$
- A nested polygon between $P$ and $Q$ is minimal if it has the minimum number of vertices among all nested polygons
- We use $P$ and $Q$ (also) to denote the boundaries
- A: the closed region (the annulus) bounded between $P$ and $Q$
- We walk along all polygons in CCW direction
- A supporting line segment: a directed segment in A that supports Q on its left and has both its endpoint in P


## Terminology, cont'd

- For any point a on P let $\mathrm{L}_{\mathrm{a}}$ be the unique supporting segment ab directed from a to b
- $R_{a}$ : the region $H_{L a} \cap A$, where $H_{L a}$ is the closed right half-plane determined by La
- $\mathrm{R}_{\mathrm{a}}^{\prime}: \mathrm{R}_{\mathrm{a}}-\{\mathrm{a}\}$

The figures in this section are taken from the paper "Finding minimal nested polygons" by Aggarwal et al; see references.


## Basic lemmas

- Lemma 1: Every minimal nested polygon is convex
- Lemma 2: For any $a \in P, R_{a}^{\prime}$ contains at least one vertex of any minimal polygon
- Supporting polygon: all whose edges, except perhaps the last one, are supporting segments
- $\mathrm{S}_{\mathrm{a}}$ : a supporting polygon starting at $\mathrm{a} \in \mathrm{P}$
- Lemma 3: For any $a \in P, S_{a}$ has at most one vertex more than the minimum
- Lemma 4: Any minimal polygon $\mathrm{K}=\left\{\mathrm{v}_{1}, \ldots, \mathrm{v}_{\mathrm{k}}\right\}$ can be transformed into an $\mathrm{S}_{\mathrm{a}}$ for some $\mathrm{a} \in \mathrm{P}$


## Proof of Lemma 4

(a) move vertices to $P$
(b) make segments supporting (except perhaps the last one)


## Algorithm

- Construct $\mathrm{S}_{\mathrm{a}}$ for some $\mathrm{a} \in \mathrm{P}$, $\mathrm{S}_{\mathrm{x}}=\mathrm{S}_{\mathrm{a}}=\mathrm{S}_{\mathrm{v} 1}==\left\{\mathrm{v}_{1}, \ldots, \mathrm{v}_{\mathrm{k}}\right\}$
- Compute the projection functions
- $q$ : the contact point of $L_{a}=L_{V_{1}}$ with $Q$
- $q_{y} /\left(q_{x}-x_{1}\right)=x_{2} \sin \vartheta /\left(d-x_{1}+x_{2}+\cos \vartheta\right)$
- $\rightarrow x_{2}=q_{y}\left(d-x_{1}\right) / \sin \vartheta\left(q_{x}-q_{y} \cot \vartheta-x_{1}\right)$
- $\rightarrow x_{2}=\left(c_{1}+c_{2} x_{1}\right) /\left(c_{3}+c_{4} x_{1}\right)$, where $c_{1}, c_{2}, c_{3}, c_{4}$ depend only on the features of $P$ and $Q$ involved in the contact with the edge $\mathrm{v}_{1} \mathrm{v}_{2}$ of $\mathrm{S}_{\mathrm{a}}$



## Projection functions cont'd

- Similarly we can write $x_{3}=\left(d_{1}+d_{2} x_{2}\right) /\left(d_{3}+d_{4} x_{2}\right)$, where $d_{i}$ are constants as before
- We substitute $x_{2}$ in the equation above using $x_{2}=\left(c_{1}+c_{2} x_{1}\right) /\left(c_{3}+c_{4} x_{1}\right)$, and simplify, to get $x_{3}=\left(e_{1}+e_{2} x_{1}\right) /\left(e_{3}+e_{4} x_{1}\right)$
- We go on to obtain the functions $x_{i}=f_{i}\left(x_{1}\right), i=2, \ldots, k$
- These functions are valid unless a change in contact occurs for some edge $v_{i}, v_{i+1}$ in $S_{x}$



## Computing the next contact change point

- A point $z \in P$ is called a contact-change point if $\mathrm{S}_{\mathrm{z}}$ has at least one contact different from $S_{y}$ where $y \in P$ is a point in a neighborhood of $z$ and immediately preceding it in clockwise order
- A change in contact occurs for some edge $\mathrm{v}_{\mathrm{i},} \mathrm{v}_{\mathrm{i}+1}$ in $\mathrm{S}_{\mathrm{x}}$, while it rotates around $q_{i}$ (its contact with $Q$ ), if one of the following happnes:
- $v_{i}$ reaches a vertex edge of $P$
- $v_{i+1}$ reaches a vertex edge of $P$
- $v_{i}, v_{i+1}$ aligns with the next edge of $Q$
- We denote the change point by $v_{i}^{c}$
- While sliding from $v_{i}$ to $v_{i}^{c}$ at least one edge of $\left\{\mathrm{v}_{1}, \ldots, \mathrm{v}_{\mathrm{i}}\right\}$ changes contact; let $\mathrm{v}^{*}$ be the first such location


## Change points cont'd

- Our goal is to compute $\mathrm{v}^{*}{ }_{\mathrm{k}-1}$
- Assume we have already computed $\mathrm{v}^{*}{ }_{\mathrm{i}-1}$ then $\mathrm{v}^{*}{ }_{\mathrm{i}}$ is the more clockwise of
- $\mathrm{v}_{\mathrm{i}}{ }^{\text {c }}$
- The intersection point of the extension of $\mathrm{v}^{*}{ }_{\mathrm{i}-1} \mathrm{q}$ with P
- In the next slide, in the algorithm summary, * is replaced by a diamond $\diamond$


## The algorithm

1. Choose a point $a \in P$. (Let $a$ be a vertex of $P$.)
2. Compute the initial polygon $S_{a}$ and set $v_{1}=a$.
3. Compute $\left\{f_{i}\right\}$, the set of projection functions.
4. while $v_{1} \in R_{a}$ do begin
\{Compute next contact to change.\}
5. Compute $v_{1}^{c} ; i^{\circ} \leftarrow 2 ; v_{2}^{\diamond} \leftarrow$ intersection of $v_{1}^{c} q_{1}$ extended to $P$;
6. for $i=2$ to $k-1$ do begin
7. Compute $v_{i}^{c}$;
8. if $v_{i}^{c}$ is clockwise of $v_{i}^{c}$ then begin
$v_{i}^{\prime} \leftarrow v_{i}^{c}$;
$i \leftarrow i$
end \{if\}
9. $v_{i+1}^{\circ} \leftarrow$ intersection of $v_{i}^{\circ} q_{i}$ extended to $P$; end $\{$ for $\}$
10. Compute next contact change point from $i^{0} f_{i=}^{-1}$;
11. Move $v_{1}$ to next contact change point;
12. Check for the overlap of $v_{k}$ with $v_{1}$ between the contact changes by solving $x_{k}=f_{k}\left(x_{1}\right)$;
 end \{while \}

## Remarks

- We only need to look at supporting polygons which start at the portion of P's boundary in $\mathrm{R}_{\mathrm{v} 1}$
- We track $\mathrm{v}_{\mathrm{k}}$ to check for its coinciding with $\mathrm{v}_{1}$
- This may happen between contact-change points


## Complexity

- Computing the initial supporting polygon $\mathrm{S}_{\mathrm{a}}$ takes $\mathrm{O}(\mathrm{n})$ time
- Computing the initial projection functions takes $\mathrm{O}(\mathrm{k})$ time
- The total number of contact changes is $\mathrm{O}(\mathrm{n})$
- Finding the next contact-change point takes $\mathrm{O}(\mathrm{k})$ time
- Updating the projection functions after a contact change takes $\mathrm{O}(\mathrm{k})$ time
- For a total of O(nk) time
- Can be improved to O(n log k) time

Approximating convex polytopes

- For a parameter $\varepsilon>0$, a polytope P is an $\varepsilon$-approximating polytope to a convex body $K$ if the Hausdorff distance between $K$ and $P$ is at most $\varepsilon$
- Assume that the dimension $d$ is fixed
- For $\varepsilon \leq 1$, any convex body $K$ of unit diameter can be $\varepsilon$-approximated by a convex polytope P with $\mathrm{O}\left((1 / \varepsilon)^{(d-1) / 2}\right)$ facets [Dudley, '74]
- Similar result for vertices by Bronshteyn and Ivanov
- Many variants and extensions; see, e.g., a recent paper by Arya et al (bibliography below)


## Simplifying a polygonal line

## Douglas-Peuker

- Input: a polygonal line and a threshold $\varepsilon>0$

[Legland et al '14]


## Progressive mesh decimation

Based primarily on Polygon Mesh Processing, Botsch et al, Chapter 7

## Triangular meshes

- A collection of triangles
- A triangle mesh consists of
- a geometric component: each vertex is embedded in $\mathrm{R}^{3}$
- and a topological component, represented, for example, by a graph structure like a DCEL, or a simpler graph connecting between vertices and faces
- A triangle mesh is a 2-manifold if it does not contain: non-manifold edges, non-manifold vertices, self-intersections
- For our purpose we assume that the mesh bounds a volume (post mesh repair)


## Surface approximation is hard

The problem: Given a set S of n points sampled from a bivariate function $f(x, y)$ and an input parameter $\varepsilon>0$, compute a piecewise linear function $T(x, y)$ of minimum complexity (that is, an $x y$-monotone polyhedral surface, with a minimum number of vertices, edges, or faces) such that

$$
\left|T\left(x_{p}, y_{p}\right)-z_{p}\right| \leq \varepsilon \text { for all }\left(x_{p}, y_{p}, z_{p}\right) \in S
$$

It is NP-hard to decide if a surface can be $\varepsilon$-approximated using k vertices (or facets) [Agarwal and Suri]

## Possible decimation operations

- Vertex removal
- Edge collapse
- Halfedge collapse

Figure 7.3 [Botsch et al]

## Progressive mesh decimation by edge contraction

1. Compute a local penalty for the contraction of each edge and store the candidate edges in a heap by penalty
2. Fetch the globally lowest penalty edge $\mathrm{e}_{\text {min }}$
3. Contract $\mathrm{e}_{\text {min }}$ to a point (see below)
4. Re-compute the penalty for edges affected by the change and update the heap accordingly
5. If heap is not empty, go to 2

## Topology preservation rules

- Contracting an edge ( $p, q$ ) is valid
- If both p and q are boundary vertices, then the edge $(\mathrm{p}, \mathrm{q})$ has to be a boundary edge
- For all vertices $r$ incident to both $p$ and $q$ there has to be a triangle ( $p, q, r$ )

Figure 7.4 [Botsch et al]

- Alternatively, the link condition lemma [Dey et al '99; Sec 4.2 in Edelsbrunner's book]


## Distance measures

- In general: each triangle $t_{i}$ in the decimated mesh is associated with a surface patch $\mathrm{S}_{\mathrm{i}}$ in the original mesh
- We wish the decimated mesh to stay within a prescribed $\varepsilon>0$ from the original mesh
- We typically only estimate the distance
- Error accumulation (scalar or vector)
- Error quadrics - see next slide
- Hausdorff distance - good error estimation, expensive


## Error quadrics

- Recall that each triangle $t_{i}$ in the decimated mesh is associated with a surface patch $\mathrm{S}_{\mathrm{i}}$ in the original mesh
- Error quadrics: estimating the sum of squared distances of $p_{i}$ from all the supporting planes of triangles in the patches $S_{i}$ that are associated with the triangles $t_{i}$ surrounding $p_{j}$
- Used to find the optimal location of the contraction point
- $4 \times 4$ matrix
- Over counting (up to three times per original triangle)
- Approximating the distance to a triangle by the distance to its supporting plane can incur major underestimation
- Edge contraction $\approx$ addition of matrices: economical in storage and computation


## Fairness criteria

- We can use the edge penalty, which estimates the deviation from the original mesh, to decide if we do the contraction otr not (binary decision) or we could use it also for ordering the contraction operations
- Alternatively, if we use the penalty only for the binary decision, we can add other quality criteria (these are called fairness criteria), for example:
- Produce near-equilateral triangles
- Minimize normal "jump" between adjacent triangles


## Memory-less simplification

- No history, only local cost estimation per edge
- Less faithful approximation but more memory efficient
- That's the CGAL methodology, based on [Lindstrom and Turk]
- Otherwise, the CGAL framework for simplification is generic


## Simplification: Bibliography

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## THE END

